

Date: Tuesday, 3/11/2008 9:58:23 AM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001	Dart Helicopters Services	Drawing Name	LOCKNUT
Job Number	37770			
Estimate Number	10073			
P.O. Number	:		Part Number	: D30155
This Issue	3/11/2008	S.O. No. :	Drawing Number	: D3015 REV. B
Prsht Rev.	NC		Project Number	: N/A
First Issue	/ /	Type : PURCHASED PARTS	Drawing Revision	: B
Previous Run	35101		Material	:
Written By	:		Due Date	: 3/18/2008
Checked & Approved By	:	<i>10/08/03/11</i>	Qty:	200 Um: Each
Comment	Est: A 01.10.31	New Issue SM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
		Comment: PURCHASING Issue P/O: <i>5893</i> <i>C 08/03/12 (200)</i> Description: SS locknut with nylon insert Possible Supplier: Acklands P/N: PFS LNNC716S1 Material release note required
2.0	PFS LNNC716S1	SS NYLOCK NUT 7/16
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 200.0000 Each(s) <b>LOCKNUT</b>
3.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached <i>C 08/03/13 (200)</i>
4.0	QC6	DIMENSIONAL CHECK
		Comment: DIMENSIONAL CHECK <i>C 08/03/13 (200)</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>ST 60</i> <i>A8 08/03/14 (X200)</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 08/03/15  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 3/11/2008 9:58:24 AM  
User: Kim Johnston.

## Process Sheet

✓ Customer: CU-DAR001 Dart Helicopters Services Drawing Name: LOCKNUT

Job Number: 37770 Part Number: D30155

Job Number:



Seq. #: Machine Or Operation: Description :

6.0 QC21 FINAL INSPECTION/W/O RELEASE



(200)

Comment: FINAL INSPECTION/W/O RELEASE

1/28/03/18

Job Completion



- 2008/3/17

(200)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



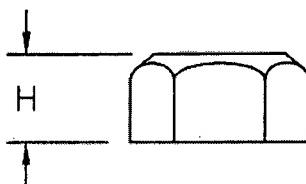
ONE COPY ISSUED

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. B
		D3015	SHEET 1 OF 1
DATE		TITLE	SCALE
03.07.15		LOCKNUT	NTS
A	01.05.03	NEW ISSUE	
B	03.07.15	ADD D3015-7	

## SPECIFICATION CONTROL DRAWING

DESCRIPTION: SS LOCKNUT WITH NYLON INSERT.

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.  
ALL DIMENSIONS ARE IN INCHES.



PART NO	SIZE	HEIGHT H	POSSIBLE SUPPLIER
D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFS LNNC14S1
D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFS LNNC516S1
D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFS LNNC716S1
D3015-7	M5	0.19	ACKLANDS, P/N PFS LNNM5S1

SHOP COPY  
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SUBMIT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 37790

RELEASED  
03.07.18

# **ACKLANDS GRAINGER.**

**ACKLANDS - GRAINGER INC.  
765 CAMERON ST.  
HAWKESBURY ON K6A 2B7  
(613) 632-2739**

**ENVOYEZ**      **RÉMITTRE**      **ACKLANDS - GRAINGER INC.**  
**À**      **PO BOX 2970**  
**TO**      **WINNIPEG MB R3C 4B5**

**E**      **S**      **DART AEROSPACE LTD**  
**X**      **HIP**      **1270 ABERDEEN ST**  
**P**      **E**      **HAWKESBURY**  
**D**      **I**      **K6A 1K7**  
**E**      **Z**

**PACKING SLIP ONLY  
INVOICE TO FOLLOW**

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CUSTOMER COPY**